

SOUTH PRODUCTION NOTES

February 11, 2015
7-3 Shift Notes

BASF EMPLOYEES

17 Last Recordable
595 Last Lost Time

158 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / Si-1624:

Continue. Restarted line on Tuesday day shift after making adjustment to levelling bar on dryer (bar level too high). 3 bags of rescreen taped off by red zone.

#1 RC / Si 1624:

Continue feeding material from the extruder. Do not feed the remaining 3 bags in the middle of the floor (these are still Lot 625 but are to be held for now, they should have yellow tape around them). When feeding the regular material, get feed rate around 260-270 lbs/hr. The syntron "on" setting should be at around .8 to achieve this.

Exhaust to F1

#2 MED line / Cu 0860:

Finished running the two batches that were needed on second shift. Hold until morning. Generally only running extruder day shift and part of afternoon, unless advised otherwise.

#2 RC/ Cu 0860 next:

Calciner is ready to run. Waiting for instructions.

Exhaust to F1

#3 MED/ D-0703:

Continue. Need to manually add extra 10 lbs water to solution. Supposedly made numerous batches with out-of-spec Siral. Four bags dried material roped off – do not feed that material until advised by John Bodmann.

#3 RC / D-0703:

Continue. Cutter was put together and fired up. It is set at 15.

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Rescreening.

NOTE: Auto sampler still not working, maintenance to look at

Exhaust to Trimer

#5 RC / Cu 0539:

Holding...need filters for Vac-U-Max roton system, they are ordered and should be in soon. Be sure to get SA for every pallet- more material in docks.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ next

Screeners were put back together with the proper screens. The auto sampler guard is not fully in place and seems to have a piece missing. Page is making a new guard for the auto sampler will be finished soon. Do not slam HC-11 elevator inner cage door! Elliot still to perform burner tuning.

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet
Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Hold...Lucas to finish piping work on Tuesday, Cleaning sheet remade and cleaning continued on mid's. See sheet for progress.

7 Tank Vanadyl Oxalate solution:

Tank is clean and ready for solution. Add the 5 totes Van Oxalate on third floor of building. Grodecki will be providing MOD for the V 2045 and solution tank later on Tuesday. As of end of mid's nothing done with tank, No MOD for the product.

Old Pfaudler / D 1781 LAQ next:

Bodmann inspected and pfaudler is clean, Top of hopper cleaned. Some additional cleaning done on pfaudler on mids.

National Dryer: D-0222

Continue clean up of dryer

PK Blender Selexsorb/Pill Mix:

Lid modification complete. Need lining inspected and repaired, then PSSR needs to be done before starting with engineering and operator walk through. Working on rinsing out PK on Tuesday day shift for lining inspection. No other activity.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 / Cu 0860:

Hold, will advise.

Tower 6 / DPT 101:

Running, should be done sometime Wednesday Afternoon shift.

North Screener / Cu-0860:

Out of Cu 0860 material

South Screener / DPT-101:

DPT-101- Set up on 2-5-15

#2662 (west) Pill Machine / Al-3917 T 3/16”:

Running

#2664 (east) Pill Machine / Al-3917 T 3/16”:

Running

TK #2 / V 2010:

Hold for repackaging of lot blends/refires. North end will advise when ready...will use the sagger loader to load the reblends/refires.

TK #4 / Cu 2508:

Kiln is almost up to temps. May be able to start feeding on days. Have 2 lots of material repacked. Set up new bag rack down stairs with dust collection. Had 2 guys work together to dump drums into the hopper, if manually dumping. Operators should wear respirators while dumping drums.

Harrop Kiln / Al 3921 next:

Kiln MT and temps coming down. Will hold until advised.

Building 27 Belt Filter / 6081:

Engineer working with operators to get Belt going on days. Will advise when ready to run, but issues with 3 tank pump. Pettry will update and advise.

Misc. Items Needing Attention:

- *Clean material off top of east pfaudler hopper (D 0257) and put in drum for reclaim. (Done)
- *Continue repacking tunnel kiln #4 material Cu 2508 for rescreening (Lot 206, 207 was completed, Lots 209-211 are next). 4 drums to a bag using 120 bags, and must use the drum dumper/dust collection hose.
- *PK blender needs washed out for lining inspection. (DONE)
- *Continue on BI Mill cleanup per Bill Grodecki.
- *Relighting #4 tunnel kiln after reinstalling the combustion blower filters (2) – in process, should be done day shift. (DONE)
- *Install screens on #6 screener for D 1781 LAQ (Oversize .107 x 5/16 or .107 x 1/4, Fines 20 mesh) (Done)
- *Add the 5 totes of Vanadyl Oxalate to 7 tank. Notify GL or discuss with Grodecki if solution too thick, or solids on bottom of tote and won't drain.

Priorities:

- 1) #3 MED/#3RC/CTO
- 2) Tower 6 (DPT 101 raws arriving Friday evening at the warehouse dock)
- 3) #1 Line/#1RC
- 4) #2 Line/#2RC
- 5) #5 RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) #1 Tunnel Kiln
- 10) Harrop Kiln
- 11) West Pfaudler/National Dryer/#4 RC/Trimer